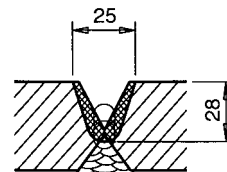




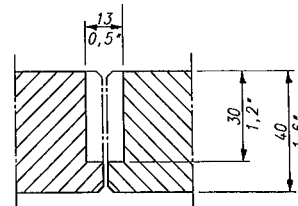
External grinding machines

Grinding installations for external back gouging and surface grinding on vessels. The machines are equipped with a universal grinding head KS-1200 or a KS-760 (for material up to 50 mm only). Both heads are able to work with grinding wheel or grinding belt.

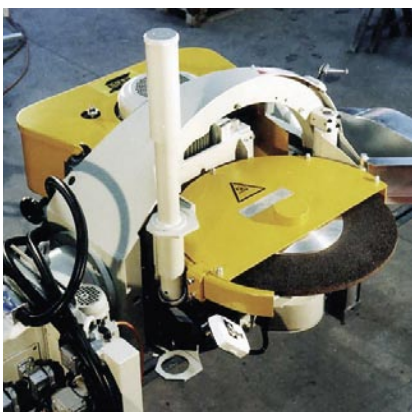
There is no increase of hardness on the edge zone and no carbonization built up thus preventing weld faults. This is one of the major advantages of the gouging with a grinding wheel.



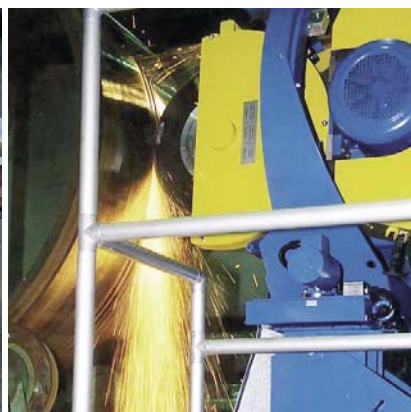
Tulip preparation



Narrow gap preparation



Back gouging longitudinal



Back gouging circonferential



Back gouging sample